



- 1 Remove top Headache Rack bolt
- 2 Remove tail light (tail light removal process may differ based on make/model of truck)
- 3 Secure front end bolt through bed rail and rack foot (Do not fully tighten)
- 4 Locate the hole in bottom of rear stake pocket (entry located where tail light was removed)
- 5 Apply LocTite to the thread of the bolt
- 6 Guide bolt up through the hole located in step 4
- 7 Guide bolt to rivet nut located on bottom of rear bed rail foot, hand tighten to secure the bolt.
- 8 Align rear end bed rail to frame
- 9 Tighten bolt for rear bed rail foot - ⚠️ **DO NOT OVER TIGHTEN**
- 10 Confirm alignment of front end bed rail to frame
- 11 Tighten bolt to front end rail foot - ⚠️ **DO NOT OVER TIGHTEN**
- 12 Reinstall tail light